



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RB6891195-12

Job Sheet 178230



JL-S

Part No: RB6891195-12

Job Qty: 6 ea

Part Name: Adapter



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 5/29/18

Job Tracking No:

Due Date: 7/3/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RB6891195 REV 1 IPP REV A 18.05.29 NEW ISSUE FK VERIFY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	7/3/18	7/3/18	0.00	0.00	Start Up Machining-3		JB - 18.07.11
110	Lathe Conv	6 pcs	7/3/18	7/3/18	0.00	2.00	Lathe Conv-1		JB - 18.07.11
120	QC	6 pcs	7/3/18	7/3/18	0.00	0.00	QC2 Machining-4	mml	JB - 18.07.11
130	QC	6 pcs	7/3/18	7/3/18	0.00	0.00	QC8 Machining-4		JB - 18.07.11
150	Outsource	6 pcs	7/3/18	7/3/18			GRO002-VC	10	JB - 18.07.11
160	Packaging	6 pcs	7/3/18	7/3/18	0.00	0.00	Packaging2		JB - 18.07.25
170	QC	6 pcs	7/3/18	7/3/18	0.00	0.00	QC6		38
180	Packaging	6 pcs	7/3/18	7/3/18	0.00	0.00	Packaging3-1		MU 9-88
190	QC21-SA	6 Ea	7/3/18	7/3/18	0.00	0.00	QC21		DAS JUL 26 2018

Part Op 110 - 1-Machine as per DWG. 2-Deburr

Descriptions: 150 - Issue P/O to GROUPE ALTECH; PO 040533 - Black oxide finish, MIL-C-13924C Class 1 - Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-C-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess. -Certificate of Conformity is required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M1018R2.00	M1018R2.00	1.1760 ft (.196 ea)	90-Start up Operation	SD52863
MT-1144-R2.000		45 18-06-27		

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M1018R2.00	DAS	14	0
	MT-1144-R2.000	45 18-06-27		

Part Specifications

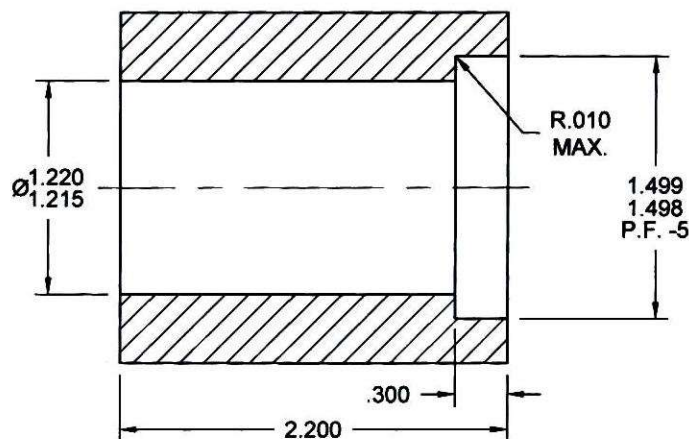
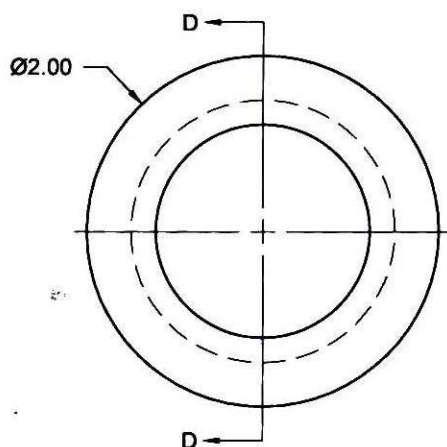
Specifications could not be found.

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
B	REDRAWN FROM TATTERED ORIGINAL PER D.W.	9/16/11	RJC

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. ~~178230~~
20180619
7L



SECTION D-D

-12
ADAPTER

RB RED BARN MACHINE	
TITLE PULLER - COMPRESSOR ROTOR SPLINED ADAPTER	
DWG NO. RB6891195-12	REV 1
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON:	METRIC REF.
DECIMALS	.XXmm ± .1mm
XXX ± .005	FRACTIONS ± 1/32
XX ± .01	ANGLES ± 5°
X ± .1	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
DRAWN BY: CLOUGH	
APPROVED: <i>D.W.</i>	
TREAT: BLACK OXIDE	
FINISH: BLACK OXIDE	
SPEC: USED ON MODEL	
ROLLS-ROYCE 250 SERIES	
SCALE NTS	DATE 7/8/11 SHEET 10 of 11

178230

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Ø 2.00	+/- .010	1.990	✓	Mic	VHS-04
Ø 1.215	+ .005 - .000	1.217	✓	Mic + TG	VHS-03
Ø 1.498	+ .001 - .000	1.498 ²	✓	Mic + TG	VHS-03
2.200	+/- .005	2.201	✓	Vernier	VHS-01
.300	+/- .005	.300 ^F	✓	Vernier	VHS-01
R.010	+/- .005	R.010	✓	vernier	VHS-01

Measured by:	JB / mml
Date:	18.07.11

Engineering Approval:
(If necessary)

Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	K.I	

Work Order update only

Date: 07/11/18



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO040533**

Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

PO No: PO040533
PO Date: 7/18/18
Due Date: 7/23/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	176955	C60-OH	C-Series Remote Hook 6,000 lbs Lift Capacity Strip -Nickel plate, QQ-N-290, Class 2, Grade E or F -Nickel Plate .0004- .0006 - Bake after plating - Certificate of Conformity is required	Firmed	-	7/23/18	1 pcs	0 pcs	1 pcs	\$350.00/pcs	\$350.00 1x 18-07-24
2	178230	RB6891195-12	Adapter -Issue P/O to GROUPE ALTECH; PO -Black oxide finish, MIL-C-13924C Class 1 -Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-c-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess. -Certificate of Conformity is required	Firmed	-	7/23/18	6 pcs	0 pcs	6 pcs	\$20.00/pcs	\$120.00 6x 18-07-25
3	176988	C3-OH	C-Series Remote Hook 3,000 lbs Lift Capacity See attached drawings labelled as "1"	Firmed	-	7/23/18	1 pcs	0 pcs	1 pcs	\$150.00/pcs	\$150.00 1x 18-07-24

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Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
4	178053	C3-OH	C-Series Remote Hook 3,000 lbs Lift Capacity See drawings labelled "2"	Firmed	-	7/23/18	1 pcs	0 pcs	1 pcs	\$150.00/pcs	\$150.00 <i>1 x 15 18-07-21</i>
5	178456	C3-OH	C-Series Remote Hook 3,000 lbs Lift Capacity See drawings labelled "3"	Firmed	-	7/23/18	1 pcs	0 pcs	1 pcs	\$150.00/pcs	\$150.00 <i>1 x 15 18-07-21</i>
6	178234	RB6891195-5	Housing -Issue P/O to Groupe Altech; PO -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	-	7/23/18	6 pcs	0 pcs	6 pcs	\$20.00/pcs	\$120.00 <i>6 x 15 18-07-25</i>
Grand Total:											\$1,040.00
Order Notes											
Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.											

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CT.



Certificat de Conformité / Certificate of Compliance

(011230-2)

55, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

011230 - 2

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.				
25-Jul-2018		Aman		040533				
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
2	RB6891195-12 Rev.	RB6891195-12 01-OXIDE BLACK [OXIDE BLACK] MIL-C-13924C CLASS 1	OXIDE-BLACK CH	6	6	0	0	0
6	RB6891195-5 Rev.	RB6891195-5 01-OXIDE BLACK [OXIDE BLACK] MIL-C-13924C CLASS 1	OXIDE-BLACK CH	6	6	0	0	0

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Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness
Inspecteur Qualité
Quality Inspector
Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.